## **Features**

- 1. The rolling of rollers reduces line pressure.
- 2. Suitable for the accumulation line.
- 3. By increasing the roller diameter from  $\phi$  9.5 in the previous model to  $\phi$  11, the gap between the rollers is narrowed to prevent conveyed products from getting caught.
- 4. Coefficient of rolling friction between plastic roller (LFB series) and conveyed product: 0.07
- 5. Plastic roller with higher coefficient of rolling friction than LFB series by 30% is available (MFR series). Suitable to improve throughput due to the shorter sliding time of the products when accumulation is released.





Chain pitch	Top plate width mm	Backflex radius	Number of links per	
mm		mm	unit	
38.1	95.3	250	40	

## Chain Material Table/Tsubaki Model No.

Chain type	Top plate width	Material		Link color		Coefficient of	Max. allowable load	Chain mass	Operating temperature	Max. allowable speed m/min	
		Link	Roller	Link	Roller		kN {kgf}	kg/m	range °C	With lube	No lube
TPUS953Y-T-LAP-LFB-MFR	95.3	Low friction/ Wear resistant LFB	Special engineering plastic	Brown	Cream	0.10	2.16{220}	3.3	–20 to (65)80	50	50
TPUS953Y-T-LAP-LFB		Low friction/W	ear resistant LFB	stant LFB Brown		0.07		3.5			Í

Note: 1. Made-to-order products.

2. Operating temperature of (the value in parentheses) is for wet conditions.

3. Pins of both connecting chains and supporting plastic rollers are made of SUS304.

4. Coefficient of rolling friction between plastic roller and conveyed product.

5. Contact a Tsubaki representative for the availability of other chain materials. 6. Plastic pin type is not available.



Note: 1. Do not leave space between letters and symbols.

The type of roller material will be LFB series, if not the material mark is specified.
Minimum quantity: 2, maximum quantity: 99999.

Gripper

Accumulation

Digest

Sprockets & Accessories