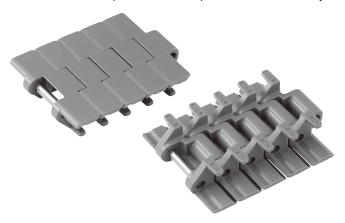
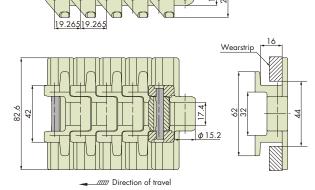
## Straight Running

### **Features**

Plastic Top Chain

- 1. Adopts chain pitch of approx. half of conventional chains. Effective to reduce noise and to save space of the transfer section.
- 2. Only odd number of teeth of TPS sprockets can be used with standardized parts.
- 3. A chain that has tabs prevents the chain from floating in a corner and ascending/descending section, and prevents scratches on the top surface of the plate on the return-way.





Chain pitch mm	Backflex radius mm	Number of links per unit				
19.265	15	160				

Note: The pitch of 19.265 mm is designed to engage all teeth of TTUP1012T which is the sprocket for TPS chain withand the equivalent teeth of 21T.

# **Chain Material Table**

	Standard Chain						High-Function Chain													
Material	S	Low friction/ Wear resistant Advanced low friction/ Wear resistant Low fricti		riction	Low friction/ Wear resistant	Chemical resistant	Electroconductive	Impact resistant		Antibacterial/ Mold resistant	Electrostatic preventive	Middle friction	Acid resistant	Ultraviolet resistant	Food conveying					
Material mark	_	В	BL	LFW	LFG	LFB	ALF	NLF	WR	HG	Υ	Е	DIA	DIY	MWS		MF	AR	UVR	PFS
Link color	Gray	Blue	Sky blue	White	Green	Brown	Light blue	Dark gray	Dark green	Navy blue	Matte white	Black	Cream	Green	Cream	Gray	Yellow	White	Light gray	Nile blue
Max. allowable load kN {kgf}		1.18{120} 0.59 0.82 {60} {84}								0.93{95} 1.18{1			[120]	0.8 <i>7</i> {89}			{120}			
Max. allowable With lube	100									-			100 –		100					
speed m/min No lube	50																			
Operating temperature range °C	-2	20 to 8	80	-20	to (65	5)80	-20 to 80	-20 to (65)80	-20 to	-20 to (65)80		-20	to 80	$\begin{vmatrix} -20 \text{ to} \\ (65)80 \end{vmatrix} -20 \text{ to } 80 \begin{vmatrix} -20 \text{ to} \\ (60)80 \end{vmatrix} -20 $			-20	-20 to 80		
Pin material	SUS304																			
Pin type	D-pin																			
TPM826-T	0			0	0	0	0	$\triangle$		$\triangle$	$\triangle$			$\triangle$			$\triangle$	$\triangle$	$\triangle$	Δ

Note: 1. "O": Made-to-order products, "\to ": Made-to-order products (RFQ).

- Not available for other chain materials that are not listed in the chain material table above.
- 2. Operating temperature of (the value in parentheses) is for wet conditions.
- 3. Plastic pin type is not available.

## Tsubaki Model Table

Material	Low friction/\	Vear resistant	Top plate width	Chain mass		
Material mark	LFG	LFB	10p plate widin	kg/m <sup>Note: 2</sup>		
Chain type	TPM826-T-LFG	TPM826-T-LFB	82.6	1.40		

#### Note: 1. Chain type in normal face are made-to-order products. Refer to the chain material table above for availability.

- 2. The chain mass of some chain materials are different from that shown in the Tsubaki model table above. Refer to the following information (unit: kg/m). Y, DIY: 1.7, DIA: 1.2
- 3. The chain mass of the chain materials available whose information are not described in note 2 are the same with that in the Tsubaki model table above

# **Connecting Pin**

1. SUS304 D-pin Tsubaki model no. TTUP-SUS-JPD

# **Model Numbering**



Top plate width



Material mark





L: Link

- Note: 1. Do not leave space between letters and symbols.
  - 2. Please check the width of the top plate in the Tsubaki model table above
  - 3. Please check the chain material and material marks in the chain material table above.
  - 4. Minimum quantity: 2, maximum quantity: 99999.

80