Snap Top Chain

Sideflexing Running









# **Features**

- 1. Sideflexing chain with high allowable load.
- 2. Top plates snap on to a sideflexing roller chain. The top plates can be replaced, if desired.



Chain pitch	Backflex radius	Number of links per
mm	mm	unit
38.1	305	80 Note

Note: When top plate is attached.

# 19.05 19.05 φ<u>11.91</u> 38.1 38.1 $\phi 5.08$ 57 12.7 ///// Direction of travel

#### **Chain Material Table**

		Standard Chain							High-Function Chain				
Material Standard		Low friction/Wear resistant			Low friction		Low friction/ Wear resistant	High speed	Electrostatic preventive	Ultraviolet resistant			
Material m	nark	_	В	BL	LFW	LFG	LFB	NLF	WR	HG	HS	SE	UVR
Link colo	or	Gray	Blue	Sky blue	White	Green	Brown	Dark gray	Dark green	Navy blue	Beige	Gray	Light gray
Max. allowable	Steel		2.16{220}										
load kN {kgf}	Stainless	0.88{90}											
THAX. GIIOTTADIO	With lube	100(60)											
speed m/min	No lube	40(30)											
Operating temperature range °C −20 to 80 −20 to (65)80			-20 to 80	-20 to (65)80	-20 to 50	-20 to 80							
TP-1873-T (top p	olate)	$\triangle$	$\triangle$			0	Δ	Δ	Δ	$\triangle$	Δ	Δ	

Note: 1. "O": Made-to-order product, "\times": Made-to-order products (RFQ).

Not available for other chain materials that are not listed in the chain material table above.

- 2. The allowable speed (the value in parentheses) is the value of the chain with SUS304 base chain.
- 3. Operating temperature of (the value in parentheses) is for wet conditions.

# Tsubaki Model Table

Material Material mark	Low friction/Wear resistant LFB	Top plate width	Chain mass kg/m	Base chain material
Chain tuno	TP-1873-TK325-LFB	82.6	2.2	Steel
Chain type	TP-1873-SS-TK325-LFB		2.2	SUS304

Note: 1. Chain type in normal face are made-to-order products.

- The Tsubaki model table shown above is that of the base chain with top plates. The number of links is equal to that of the top plate. (This arrangement is different from that of TN and TNU.)
   Sprockets for RS60 with 16 teeth or greater can be used. The hub may interfere with some sprockets
- depending on their type and shape. Please machine the hub with a diameter no greater than a "pitch diameter of 38.1 mm.
- 4. Contact a Tsubaki representative for the selection of the product.

# **Top Plate Only**

Model no.	Link color		
TP-1873-TK325-TP-LFB	Brown		
TP-1873-TK325-TP-WR	Dark green		

Note: 1. Made-to-order products

2. Base chain for TP-1873-G can on page 238 can be used.

### **Model Numbering**

Chain type

Chain material mark

Tab

Top plate width

Material mark

Number of links

Unit

TP-1873 -

SS

80

L

L: Link

None: Steel (Omit hyphen in front) SS: SUS304

- Note: 1. Do not leave space between letters and symbols
  - 2. Please check the width of the top plate in the Tsubaki model table above.
  - 3. Please check the chain material and material marks in the chain material table above. 4. Minimum quantity: 2, maximum quantity: 99999.