Sprockets

## **Features**

- 1. Stainless steel top chain designed for use in horizontal conveyors.
- 2. Suitable for horizontal conveyance in tight spaces.

## **Chain Material**

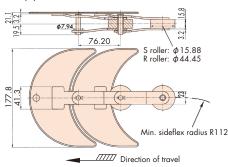
The following types are available for stainless steel top chains.

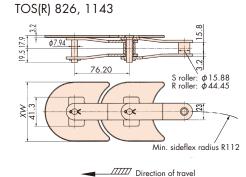
- ◆Standard series: Base chain is steel-made, SUS430 is used in top plates.
- ◆SS series: Made of type 304 stainless steel and is suitable for an environment where corrosion resistance is to be

Note: Contact a Tsubaki representative if the chain will be used in extreme environments.

# Drawing TOS(R) 1778







Chain pitch	Backflex radius	Number of links per
mm	mm	unit
76.20	-	40

# Tsubaki Model Table

Material		Standard	SS		
Max. allowable load kN {kgf}		2.94{300}	1.77{180}	Top plate width	Chain mass
Material	Top plate	SUS430(18Cr)	SUS304	XW	kg/m
	Base chain	Steel			
Chain type	S roller	TOS826	TOS826-SS	82.6	4.1
		TOS1143	TOS1143-SS	114.3	4.8
		TOS1778	TOS1778-SS	1 <i>77</i> .8	6.3
	R roller	TOR826	TOR826-SS	82.6	5.9
		TOR1143	TOR1143-SS	114.3	6.9
		TOR1778	TOR1778-SS	177.8	8.1

Note: Made-to-order products.

# **Model Numbering**

#### **♦**Chain

Base chain Number of links Chain type Top plate width material **Options** mark SS Note: 3 826 Note: 2 TOS **20**L

#### **♦**Connecting Pin, Cotter Pin



CP: Connecting pin WARIPIN: Cotter pin

- Note: 1. Do not leave space between letters and symbols.
  - 2. Please check the widths of top plates in the above Tsubaki model table.
  - 3. Please check the materials of base chains in the above Tsubaki model table.
  - 4. Minimum quantity: 2, maximum quantity: 99999.
  - 5. Please refer on page 6.
  - 6. A connecting pin and cotter pin are different products. Please enter the model number of the product you want to purchase.