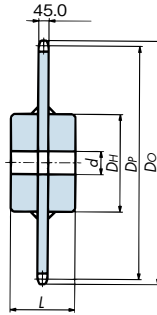
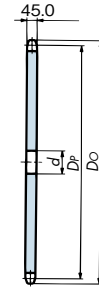
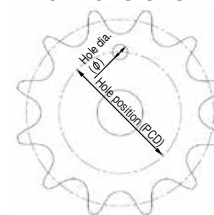
Welded construction
1B typeWelded construction
1C type

1A type

Number of teeth	Pitch circle dia. D_P	Outer dia. (D_o)	1B type					Material	1C type					Material	1A type			Number of teeth
			Bore dia. d		Hub		Approx. mass kg		Bore dia. d		Hub		Approx. mass kg		Pilot bore dia.	Approx. mass kg	Material	
			Pilot bore	Max.	Dia. D_H	Length L			Pilot bore	Max.	Dia. D_H	Length L						
11	270.47	305	43	90	150	75	21.3	Welded construction: machine-structural carbon steel (teeth and hub)							43	17.1	Machine-structural carbon steel	11
12	294.41	330	43	100	170	85	27.8								43	20.6		12
13	318.41	355	43	120	200	100	37.7								43	24.4		13
14	342.44	380	43	130	210	110	46.0								43	28.6		14
15	366.50	404							63	140	230	110	52.4	Welded construction: machine-structural carbon steel (teeth and hub)	63	32.5		15
16	390.59	429							63	140	230	110	57.2		63	37.3		16
17	414.69	453							63	145	230	110	62.3		63	42.4		17
18	438.82	478							63	145	230	110	67.8		63	47.9		18
19	462.96	502							63	150	240	120	78.7		63	53.6		19
20	487.10	527							63	150	240	120	84.3		63	59.2		20
21	511.26	551							63	155	240	120	90.7		63	65.6		21
22	535.43	576							63	155	240	120	97.4		63	72.3		22
23	559.61	600							63	160	260	140	116.9		63	79.4		23
24	583.79	625							63	160	260	140	124.3		63	86.8		24
25	607.98	649							63	160	260	140	132.0		63	94.5		25
26	632.17	673							63	160	260	140	140.1		63	102.6		26
27	656.37	698							63	160	260	140	148.5		63	111.0		27
28	680.57	722							63	160	260	140	157.1		63	119.6		28
30	728.99	771							63	165	260	140	175.5		63	138.0		30
32	777.42	819							63	165	260	140	195.1		63	157.6		32
34	825.86	868							63	165	260	140	216.1		63	178.5		34
35	850.07	892							63	165	260	140	227.0		63	189.4		35
36	874.30	917							63	165	260	140	238.3		63	200.8		36
38	922.75	965							63	165	260	140	261.8		63	224.3		38
40	971.21	1014							68	170	270	140	289.3		68	248.9		40
42	1019.67	1063							68	170	270	140	315.4		68	275.2		42
45	1092.37	1135							68	170	270	140	357.0		68	316.8		45
48	1165.08	1208							68	170	270	140	401.6		68	361.4		48
50	1213.56	1257							68	170	270	140	432.9		68	392.7		50
54	1310.52	1354							68	170	270	140	499.5		68	459.2		54
60	1455.98	1500							68	170	270	140	609.3		68	568.8		60

Note: 1. Maximum bore diameters shown are standard figures. Determine bore diameter and key bearing pressure based on general mechanical design.
2. Models in the dimensional chart whose approximate mass is in bold font have one hanging hole. See the diagram on the right for more information.
3. Made-to-order.

Hanging hole dimensions



The phase relationship between the hanging hole and teeth may vary.

No. of teeth	1B/1C/1A bore dia. (φ40)	No. of teeth	1B/1C/1A bore dia. (φ40)
	Hole position (PCD)		Hole position (PCD)
20	355	34	681
21	378	35	704
22	401	36	726
23	424	38	773
24	447	40	821
25	470	42	867
26	494	45	938
27	517	48	1009
28	540	50	1054
30	587	54	1148
32	635	60	1291

Model numbering example

RS240 -1 B 14T

Size
Number of strands

Number of teeth
Hub type