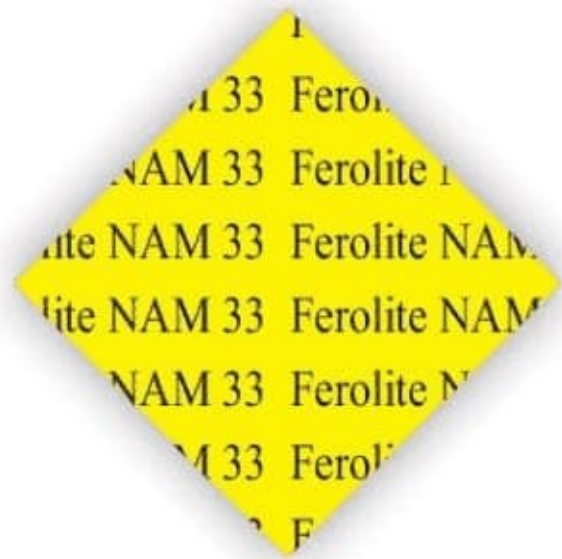


FEROLITE NAM 33 NON ASBESTOS GASKET JOINTING SHEET



Applications:

Gasket material with controlled swell properties in oil, wide range of application in automotive and chemical industry. Suitable to seal off hydraulic, engines, transmission and refrigerating oils as well as other hydrocarbons. Also applicable for joints with low sealing pressure like housing, valve covers, oil pans etc.

General data:

Material Composition (Type of fibres) Aramid Fibre, Mineral Fiber

Binders SBR

OPERATING CONDITION

Max. Peak Temp 400°C

Max. Continuous Temp 270°C

Max. Continuous Temp. with steam 240°C

Max. Operating Pressure 150 Kg/cm²

Physical Properties:

The following Information applies to material thickness 2.0 mm.

S.NO.	PROPERTIES	TEST METHOD	UNIT	SPECIFIED VALUE
1.	DENSITY		gm/cm ³	1.70 - 2.00
2.	TENSILE STRENGTH			
	(a) ACC to ASTM F152 (ACROSS GRAIN)		N/mm ²	> 12
	(b) ACC to DIN52910 (ACROSS GRAIN)		N/mm ²	> 9
3.	COMPRESSIBILITY	ASTM F36A	%	5 - 15
4.	RECOVERY	ASTM F36A	%	> 50
5.	FLUID ABSORPTION	ASTM F 146		
	(a) IN ASTM OIL NO. 3			
	INCREASE IN MASS		%	8-30
	INCREASE IN THICKNESS		%	8-30
	(b) IN FUEL B	ASTM F 146		
	INCREASE IN MASS		%	8-30
	INCREASE IN THICKNESS		%	8-30
	(c) IN WATER/ANTIFREEZE	ASTM F 146		
	INCREASE IN MASS		%	15
	INCREASE IN THICKNESS		%	7
6.	IGNITION LOSS	DIN 52911	%	< 35
7.	SEALABILITY AGAINST Nitrogen	DIN 3535	cm ³ /min.	< 1.0
8.	STRESS RESISTANCE			
	16h 300°C	DIN 52913	N/mm ²	~ 20
	16h 175°C	DIN 52913	N/mm ²	~ 30