



# VINDEC INDUSTRIAL EQUIPMENT JOINT STOCK COMPANY

Add: Lot A2, CN5 Str., Tu Liem Industrial Park, Bac Tu Liem Dist., Ha Noi City, Viet Nam

Tel: 024 6666 6667 - Website: <https://vindec.vn/> - Email: [info@vindec.vn](mailto:info@vindec.vn)

Services & Solutions - ISO 9001: 2015

| JIS (Japanese Industrial) Gasket Sizes |                        |                             | JIS-20K          |       |          |                      |
|----------------------------------------|------------------------|-----------------------------|------------------|-------|----------|----------------------|
| Nominal size                           | Gasket inside diameter | IBC gasket outside diameter | Full face gasket |       |          |                      |
|                                        |                        |                             | Outside diameter | Holes |          | Bolt circle diameter |
|                                        |                        |                             |                  | No.   | Diameter |                      |
| DN                                     | mm                     | mm                          | mm               |       | mm       | mm                   |
| 10                                     | 18                     | 53                          | 90               | 4     | 15       | 65                   |
| 15                                     | 22                     | 58                          | 95               | 4     | 15       | 70                   |
| 20                                     | 28                     | 63                          | 100              | 4     | 15       | 75                   |
| 25                                     | 35                     | 74                          | 125              | 4     | 19       | 90                   |
| 32                                     | 43                     | 84                          | 135              | 4     | 19       | 100                  |
| 40                                     | 49                     | 89                          | 140              | 4     | 19       | 105                  |
| 50                                     | 61                     | 104                         | 155              | 8     | 19       | 120                  |
| 65                                     | 77                     | 124                         | 175              | 8     | 19       | 140                  |
| 80                                     | 90                     | 140                         | 200              | 8     | 23       | 160                  |
| 90                                     | 103                    | 150                         | 210              | 8     | 23       | 170                  |
| 100                                    | 115                    | 165                         | 225              | 8     | 23       | 185                  |
| 125                                    | 141                    | 203                         | 270              | 8     | 25       | 225                  |
| 150                                    | 167                    | 238                         | 305              | 12    | 25       | 260                  |
| 175                                    | —                      | —                           | —                | —     | —        | —                    |
| 200                                    | 218                    | 283                         | 350              | 12    | 25       | 305                  |
| 225                                    | —                      | —                           | —                | —     | —        | —                    |
| 250                                    | 270                    | 356                         | 430              | 12    | 27       | 380                  |
| 300                                    | 310                    | 406                         | 480              | 16    | 27       | 430                  |
| 350                                    | 358                    | 450                         | 540              | 16    | 33       | 480                  |
| 400                                    | 409                    | 510                         | 605              | 16    | 33       | 540                  |
| 450                                    | 460                    | 575                         | 675              | 20    | 33       | 605                  |
| 500                                    | 511                    | 630                         | 730              | 20    | 33       | 660                  |
| 550                                    | 562                    | 684                         | 795              | 20    | 39       | 720                  |
| 600                                    | 613                    | 734                         | 845              | 24    | 39       | 770                  |

All sizes stated are in good faith and have been checked, but final responsibility lies with the customer

JIS-20K Standard Table Gaskets

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